



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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split

D4149-3
Job Sheet 186291-A



Part No: D4149-3

Job Qty: 6 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/27/18

Job Tracking No:

Due Date: 11/30/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-2		DEC 18-12-27
100	Bandsaw	6 pcs	11/30/18	11/30/18	0.00	0.02	Bandsaw1		DEC 18-12-27
110	CNC Vertical Machining	6 pcs	11/30/18	11/30/18	0.12	2.62	HAAS1-4		DEC 18-12-27
130	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-2		DEC 18-12-27
170	Packaging	6 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-2	5108098	DEC 28 2018
180	QC21-SA	6 Ea	11/30/18	11/30/18	0.00	0.00	QC21		DEC 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	1.9998 ft (.3333 ea)	90-Start up Operation	5136459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	2	21	0

S140444

07 00 00 70
08 00 00 70
09 00 00 70

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	
3	Spacer	0.630Inches ± 0.030	0.660 0.600		
4	Spacer	1.588Inches ± 0.010	1.598 1.578		
5	Spacer	2.430Inches ± 0.030	2.460 2.400		
6	Spacer	0.630Inches ± 0.030	0.660 0.600		
7	Spacer	1.587Inches ± 0.010	1.597 1.577		
8	Spacer	0.750Inches ± 0.030	0.780 0.720		
9	Spacer	0.313Inches ± 0.010	0.323 0.303		
10	Spacer	0.380Inches ± 0.030	0.410 0.350	Radius	
11	Spacer	0.375Inches ± 0.010	0.385 0.365		
12	Spacer	0.750Inches ± 0.010	0.760 0.740		
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725		

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D4149-3

Job Sheet 186291



Part No: D4149-3

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/30/18	0.00	0.00	Start Up Machining-2		Fred 18-12-24
100	Bandsaw	30 pcs		11/30/18	0.00	0.10	Bandsaw1		Fred 18-12-24
110	CNC Vertical Machining	30 pcs		11/30/18	0.12	13.10	HAAS1-4		Fred 18-12-24
130	QC	30 pcs		11/30/18	0.00	0.00	QC8 Machining-2		
170	Packaging	30 pcs		11/30/18	0.00	0.00	Packaging3-2		
180	QC21-SA	30 Ea		11/30/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	10 ft (.33333333 ea)	90-Start up Operation	S136459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	10	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	
3	Spacer	0.630Inches ± 0.030	0.660 0.600		
4	Spacer	1.588Inches ± 0.010	1.598 1.578		
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9	Spacer	0.313Inches $\pm$ 0.010	0.323 0.303	
10	Spacer	0.380Inches $\pm$ 0.030	0.410 0.350	Radius
11	Spacer	0.375Inches $\pm$ 0.010	0.385 0.365	
12	Spacer	0.750Inches $\pm$ 0.010	0.760 0.740	
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725	

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